







SYSTEM FEATURES & ADVANTAGES

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SOIL, WASTE & VENT SYSTEM /// ECOTECH PIPES /// SOIL, WASTE & VENT SYSTEM





ECO FRIENDLY PIPE

- 1. Lead-free
- 2. Three-layers technology
 - External layers made of premium formulation
 - Central layer made of reprocessed materials



QUALITY & CERTIFICATION



SYSTEM CERTIFICATION

FITTINGS

- Unplasticized Polyvinyl Chloride (PVC-U)
 Fittings for Soil and Waste Discharge (Low and High Temperature) within the Building Structure.
- Unplasticized Polyvinyl Chloride (PVC-U)
 Fittings for Non-Pressure underground
 Drainage and Sewerage.

Coloursolve / Clearsolve Polyvinyl Chloride (PVC) Solvent Cement.

SOLVENT CEMENT

PIPES

- Unplasticized Polyvinyl Chloride (PVC-U)
 Pipes for Soil and Waste Discharge (Low
 and High Temperature) within the Building
 Structure.
- Paling Ecotech Pipes is made from reprocessed material, is lead free and recognised as Sustainable Materials by Green Pages Malaysia

For updated copies of our certificates, please visit the Paling website www.paling.com.my

PIPES

SOIL, WASTE & VENT SYSTEM /// SPECIFICATION

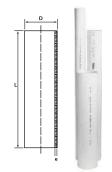
MODEL PREMIUM	NOM SIZE (mm)	AREA CODE	SPECIFICATION
SWV Pipes	36, 43 & 56	В	BS EN 1329/ MS 1063
SWV Pipes	82	B / BD	BS 4514 / MS 1063
SWV Pipes	110	BD	BS EN 1329/ MS 1063
SWV Pipes	160	B & BD	BS EN 1329/ MS 1063
SW/V Bipos	200 250 6 215	PD.	DC ENI 1200 / MC 1042

FITTINGS

-1	NOM.SIZE (mm)	
	36, 43, 56, 110, 160, 200, 250 & 315	BS EN 1329 / BS EN 1401 / MS 1063
	82	BS 4514 / MS 1063
	Top Removable Trapped Floor Gully	BS EN 1253
	Floor Gully with Tran	RS EN 1253

SWV PIPES

For Solvent weld connection to all fittings.



CODE NO.	NOM. SIZE (mm)	Mean (Diam	eter D	Min Wa l Thickness e (mm)	Length L (mm)	AREA CODE
1200 036 58 01	36	36.2	36.5	3.0	5.8	В
1200 043 58 01	43	42.8	43.1	3.0	5.8	В
1200 056 58 01	56	55.8	56.1	3.0	5.8	В
1200 082 58 01	82	82.4	82.8	3.0	5.8	В
1200 110 58 01	110	110.0	110.3	3.2	5.8	BD
1200 160 58 01	160	160.0	160.4	3.2	5.8	В
1200 160 58 BD 01	160	160.0	160.4	4.0	5.8	BD
1200 200 58 01	200	200.0	200.5	4.9	5.8	BD
1200 250 58 01	250	250.0	250.5	6.2	5.8	BD
1200 315 58 01	315	315.0	315.6	7.7	5.8	BD

Other length are available on special order.

ECOTECH PIPES

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	NOM. SIZE (mm)	Mean (Diam (mi	eter D	Min Wall Thickness e (mm)	Length L (mm)		CODE	
1210 082 58 01	82	82.4	82.8	3.0	5.8	PE	В	
1210 110 58 01	110	110.0	110.3	3.2	5.8	PE	BD	
1210 160 58 01	160	160.0	160.4	3.2	5.8	PE	В	
1210 160 58 BD 01	160	160.0	160.4	4.0	5.8	PE	BD	

87.5° HEAVY DUTY BEND

For solvent weld to pipe at both end, recommended for casting and lowest connection at the bottom of the stack to horizontal drainage pipe



	NOM. SIZE		DIMENSIONS (mm)			
2201 110 HD 20	110	87.5°	51	73	110	5
2201 160 HD 20	160	87.5°	76	120	160	7
2201 200 HD 20	200	89°	94	110	200	9

Color: Greyish White

SWEPT BEND

To solvent weld to pipes or fittings at both ends.





2201 036	01	36	87.5°	24	28	36
2201 043	01	43	87.5°	28	27	43
2201 056	01	56	87.5°	30	40	56
2201 082	01	82	87.5°	45	71	82
2201 110	01*	110	87.5°	51	73	110
2201 160	01*	160	87.5°	76	120	160
2201 200	01*	200	89°	94	118	200
2201 250	01	250	89°	86	144	250
2201 315	01	315	89°	102	280	315

87.5°

87.5° 87.5°

51 73

> 137 200

110

56

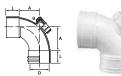
110

200 88°

* Available in MF & FF

SWEPT BEND

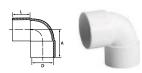
with Inspection Opening
To solvent weld to pipes, fitted with inspection opening



	2202 043	01
4	2202 056	01
	2202 082	01
100	2202 110	01
360	2202 160	01
	2202 200	01
	2201 250	01
	2201 315	01

- * Available in MF & FF Δ Fabrication item

KNUCKLE BEND PLAIN



2204 036 01	36	21	45	36
2204 043 01	43	24	52	43

68° UNSWEPT BEND



CODE NO.		NOM. SIZE			DIA	MENSIO (mm)		
2205 110	01	110	68°	205	52	117	56	110
2205 160	01	160	68°	290	80	170	74	160
2205 200	01*	200	68°	370	100	126	96	200
2201 250	01 Δ	250	68°	-	70	-	100	250
2201 315	01Δ	315	68°	-	220	-	81	315

* Available in MF Δ Fabrication item

45° UNSWEPT BEND For Solvent weld to pipe.



2210 036 01	36	45°	72	23	37	6	36		
2210 043 01	43	45°	84	27	45	8	43		
2210 056 01	56	45°	96	30	53	10	56		
2210 082 01	82	45°	140	43	74	15	82		
2210 110 01	110	45°	170	50	93	20	110		
2210 160 01	160	45°	255	76	140	30	160		
2210 200 SN8 01	200	45°	313	88	185	48	200		
2210 250 01*	250	45°	380	85	230	75	250		
2210 315 01*	315	45°	465	102	263	95	315		

45° UNSWEPT BEND

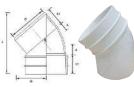
with Inspection Opening
For Solvent weld to pipe, fitted with inspection opening.



CODE NO.		NOM. SIZE			DIMEN			
2203 05	6 01	56	45°	96	30	53	10	56
2203 08	32 01	82	45°	140	43	74	15	82
2203 11	0 01	110	45°	170	50	93	20	110
2203 16	0 01	160	45°	255	76	140	30	160
2203 20	00 01	200	45°	302	102	185	70	200

41° UNSWEPT BEND For Solvent weld to pipe.

livent weld to pipe.					
iveni wela lo pipe.					
	2207 110 01	110	41°	180	50



SOIL, WASTE & VENT SYSTEM /// FITTINGS

SWEPT BRANCH

12

To solvent weld to pipe.
With integrally moulded socket to accept pipes or boss adaptor for inspection opening





CODE NO.	NOM.	ANGLE				DIMEN	SIONS			
	SIZE									
2211 036 01	36	87.5°	93	23	23	30	-	-	36	36
2211 043 01	43	87.5°	109	27	27	31	-	-	43	43
2211 056 01	56	87.5°	136	30	30	45	-	-	56	56
2211 056043 01	56x43	87.5°	122	31	27	35	-	-	56	43
2211 082 01	82	87.5°	206	45	45	76	-	43	82	82
2212 082056 01	82x56	87.5°	190	46	31	60	-	#	82	56
2211 110 01*	110	87.5°	250	50	50	75	-	56	110	110
2211 110056 01	110x56	87.5°	207	51	31	75	-	56	110	56
2211 110082 01	110x82	87.5°	220	51	45	75	-	56	110	82
2211 160 01	160	87.5°	360	77	77	145	82	56	160	160
2211 160110 01	160x110	87.5°	312	76	48	120	-	56	160	110
2211 200 01	200	89°	385	75	75	140	-	-	200	200
2211 200100 01	200x110	88°	294	60	48	110		#	200	100
2211 200160 01	200x160	87.5°	400	90	71	148	-	-	200	160
2211 250 01	250	89°	454	82	82	175			250	250
2211 250160 01	250x160	89°	350	79	57	136			250	160
2211 250200 01	250x200	89°	454	90	90	180			250	200
2211 315 01	315	89°	548	90	90	180			315	315
2211 315200 01	351x200	89°	417	91	69	175			315	200
2211 315250 01	315x250	89°	470	90	80	181			315	250

- * Available in MF & FF # With boss adaptor

SWEPT BRANCH with Inspection Opening

To solvent weld to pipe.
With integrally moulded socket to accept pipes or boss adaptor for inspection opening





	NOM. SIZE					DIMEN (m				
2212 043 01	43	87.5°	109	27	27	31	-	-	43	43
2212 056 01	56	87.5°	136	30	30	45	-	-	56	56
2212 082 01	82	87.5°	206	45	45	76	-	43	82	82
2212 110 01*	110	87.5°	250	50	50	75	-	56	110	110
2212 160 01	160	87.5°	360	77	77	145	82	56	160	160
2212 160110 01	160X110	87.5°	312	76	48	120	-	56	160	110
2212 200 01	200	89°	385	75	75	140	-	-	200	200
2212 200160 01	200x160	89°	337	75	65	150	-	-	200	160
2212 250 01A	250	89°	454	90	90	180			250	250
2212 250200 01 _Δ	250x200	89°	454	90	90	180			250	200
2212 315 01Δ	315	89°	548	90	90	180			315	315
2212 315250 014	351v200	800	470	90	80	181			315	250

 * Available in MF & FF $_{\Delta}$ Fabrication item

SWEPT BRANCH

with	Inspection	Onenina	/I /RI
4611111	11 ISPECTION	Opering	[L/K]

To solvent weld to pipe , fitted with inspection opening from left/right

	CODE NO.	NOM. SIZE	ANGLE			DIMEN (m			
٦	2212 110 LE 01'	110	87.5°	250	52	80	56	76	110
	2212 110 RI 01*	110	87.5°	250	52	80	56	76	110

- Left Branch with left opening
 Right Branch with right opening





45° Y-BRANCH

With integrally moulded socket to accept waste pipes or boss adaptor for inspection opening

						DIMEN				
2213 056 01	56	45°	152	30	30	96	-	-	56	56
2213 082 01	82	45°	205	44	44	136	-	43	82	82
2213 110 01	110	45°	266	51	51	175	75	56	110	110
2213 110056 01	110 x56	45°	226	52	31	120	-	#	110	56
2213 110082 01	110 x82	45°	257	52	45	150	-	#	110	82
2213 160 01	160	45°	405	75	75	251	-	-	160	160
2213 160110 01	160 x110	45°	317	77	50	200	83	56	160	110
2213 200 01	200	45°	451	71	71	300	-	-	200	200
2213 250 01	250	45°	573	84	84	385	-	-	250	250
2213 315 01Δ	315	45°	1035	200	200	610	-	-	315	315
2213 160110 01	160 x110	45°	317	77	50	200	83	56	160	110
2213 200160 01	200 x160	45°	410	70	58	265	-	-	200	160
2213 250160 01	250 x160	45°	410	84	63	-	-	-	250	160
2213 250200 01	250 x200	45°	463	85	73				250	200

 Δ Fabrication item





SOIL, WASTE & VENT SYSTEM /// FITTINGS

45° Y-BRANCH

With integrally moulded boss adaptor socket to accept waste pipes or fittings.

* Combination item comprising 45° Y-Branch and Bush Socket Reducer.

CODE NO.	NOM. SIZE	ANGLE				DIMEN (m				
2214 056 01	56	45°	152	30	30	96	-	-	56	56
2214 082 01	82	45°	205	44	44	136	-	43	82	82
2214 110 01	110	45°	266	51	51	175	75	56	110	110
2214 110082 01*	110x82	45°	266	51	45	175	83	56	110	82
2214 160110 01	160x110	45°	317	77	50	200	83	56	160	110



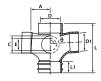


SWEPT DOUBLE BRANCH

With integrally moulded boss adaptor socket to accept waste pipes or fittings.

CODE NO.	NOM. SIZE	ANGLE				DIMEN (m				
2216 056 01	56	87.5°	13.6	28	28	48	-	43	56	56
2216 082 01	82	87.5°	204	45	45	65	-	#	82	82
2216 110 01	110	87.5°	246	50	50	80	83	56	110	110
2216 110056 01	100 x56	87.5°	207	52	32	78	-	#	110	56
2216 110082 01	100 x82	87.5°	220	52	45	78	-	#	110	82
2216 160 01	160	89°	320	60	60	105	-	-	160	160
2216 200 01	200	89°	385	70	70	135	-	-	200	200
2216 200 110 01	200 x110	89°	282	68	48	115	-	-	200	110
2016 200 160 01	200 x160	89°	325	68	58	110	-	-	200	160
2016 250110 01	250 x110	89°	282	68	48	124	-	-	250	110
2216 250160 01	250 x160	89°	300	68	58	122			250	160

With boss adaptor



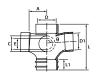


SWEPT DOUBLE BRANCH

with Inspection Opening

Access Plug connected to integrally moulded boss adaptor socket to provide inspection opening.

	NOM. SIZE					MENSIO (mm)			
2217 056 01	56	87.5°	136	30	48	-	43	56	56
2217 110 01	110	87.5°	246	50	80	82	56	110	110





SWEPT REDUCING

With integrally moulded boss adaptor socket to accept waste pipes or fittings.

Combination of Unswept Reducing Double Branch and 41° Bend.





SWEPT REDUCING

DOUBLE BRANCH

with Inspection Opening	

Access Plug (2229) connected to integrally moulded boss adaptor socket to provide inspection opening.

Combination of Unswept Reducing Double Branch and 41° Bend.





50 254 115 82 56 160

UNSWEPT **REDUCING DOUBLE BRANCH**

With integrally moulded boss adaptor socket to accept waste pipes or fittings. Fitted with socket plug for inspection opening.



UNSWEPT **REDUCING** DOUBLE BRANCH

with Inspection Opening

to integrally moulded boss adaptor socket to provide inspection opening.







UNSWEPT 1, 2, 3 & 4 WAY **BRANCH**

To allow for waste pipe
connection above soil
branch.

- (1) One Way Branch (2) Two Way Branch (3) Three Way Branch (4) Four Way Branch

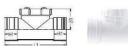
CODE NO.					DIMENSIONS		
2231 110056 01	110 X 56	88°	148	30	110	110	56
2232 110056 01	110 X 56	88°	148	30	110	110	56
2233 110056 01	110 X 56	88°	148	30	110	110	56
2234 110056 01	110 X 56	88°	148	30	110	110	56





TESTING OPENING

Allow access opening at any straight location with solvent weld together two lengths of soil or waste pipes



	SIZE	(mm)		
2212 TO 80	82	212	46	83
2212 TO 100	110	256	52	105
2212 TO 150	160	312	77	132
2212 TO 200	200	380	102	150
2212 TO 80MF	82	212	46	83
2212 TO 100MF	110	256	52	105
2210 TO 150MF	160	312	77	132

STRAIGHT COUPLER

To solvent weld together two lengths of soil or waste pipes





	NOM. SIZE	DIMENSIONS (mm)					
2225 036 01	36	50	24	2	36		
2225 043 01	43	59	28	3	43		
2225 056 01	56	66	32	2	56		
2225 082 01	82	97	47	3	82		
2225 110 01	110	110	53	4	110		
2225 160 01	160	167	82	4	160		
2225 200 01	200	184	90	4	200		
2225 250 01	250	225	110	5	250		
2225 315 01	315	206	100	5	315		

EXPANSION COUPLER

To provide on expansion joint for pipe connection or other materials pipe connection at base of stack. Combination of Seal Ring Adaptor & Straight Coupler.





CODE NO.	NOM. SIZE	DIMENSION: (mm)					
2226 082 01	82	113	47	63	82		
2226 110 01	110	133	54	75	110		
2226 160 01	160	190	82	104	160		

With Rubber Ring Seal

SEAL RING ADAPTOR

To solvent weld to fittings for conversion to ring seal expansion joint.





CODE NO.	NOM. SIZE			
2242 082 01	82	31	5	82
2242 110 01	110	38	7	110
2242 160 01	160	42	9	160

With Rubber Ring Seal

SOIL, WASTE & VENT SYSTEM /// FITTINGS

PIPE SLEEVE

For cast into RC floor slab/concrete wall to provide a through socket for pipes.





	NOM. SIZE			
2252 036 01	36	112	72	56
2252 043 01	43	112	79	68
2252 056 01	56	112	92	76
2252 082 01	82	112	120	104
2252 110 01	110	112	147	131
2252 160 01	160	163	199	184

FABRICATED PIPE SLEEVE

For cast into RC floor slab/concrete wall for socket connection with pipes from top and bottom





	NOM. SIZE	DIMENSIONS (mm)				
2252 200 01 A	200	184	90	4	200	289
2252 250 01 A	250	225	110	5	250	342
2252 315 01 Δ	315	206	100	5	315	406

SOCKET PLUG

To plug the socket open-end of a pipeline to allow for later accessibility.



CODE NO.	NOM. DIMENSIONS SIZE (mm)				
2229 036 01	36	45	23	36	32
2229 043 01	43	50	26	43	43
2229 056 01	56	46	28	56	52
2229 082 L46 01	82	46	23	82	76
2229 082 L67 01	82	67	44	82	76
2229 160 01	160	120	102	160	145

ACCESS CAP AND PLUG (M/F)

To plug the socket open-end of a pipeline to allow later accessibility as well as future connection by removing the cap.





CODE NO.	NOM.	NOM. DIMENSION:				
2229 AC100MF	110	114	52	110		

END CAP

WITH ACCESS OPENING

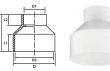
As an end cap to plug the or allow for later accessibility.



	CODE NO.	NOM. SIZE			DIMENSIONS (mm)			
	2229 110 082 01	110	86	50	110	76		
	2229 200 01	200	113	68	200	160		
	2229 250 01	250	152	79	250	200		
	2229 315 01	315	165	90	315	200		

CONCENTRIC REDUCER

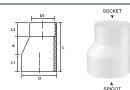
To allow for change in pipe diame socket connect directly with pipe.



r wiin boin end								
	2239 110056 01	110x56	109	50	28	-	56	110
	2239 160 110 01#	160x110	145	75	49	160	110	-
	# D for 160mm is sp	pigot						

LEVEL INVERT REDUCER (M/F)

To allow for change in pipe diameter with larger spigo end into socket for fitting or socketed pipe.



		NOM. SIZE		DIMENSIONS (mm)					
2244 056036 0	01	56x36	73	25	28	20	56	36	
2244 082056 0	01	82x56	105	45	27	33	82	56	
2244 110056 0	01	110x56	150	56	31	68	110	56	
2244 110082 0	01	110x82	126	50	43	33	110	82	

LEVEL INVERT REDUCER (F/F)To allow for change in pipe diameter with both end socket connect directly with pipes



		NOM. SIZE		DI			
2244 200110	01	200 x100	192	70	50	200	110
2244 200160	01	200 x160	250	100	76	200	160
2244 250110	01	250 x110	194	60	48	250	110
2244 250160	01	250 x160	222	85	58	250	160
2244 250200	01	250 x200	210	85	70	250	200
2244 315200	01	315 x200	265	102	70	315	200
2244 315250	01	315 x250	255	103	83	315	250

[#] D and D1 are both socket

SOIL, WASTE & VENT SYSTEM /// FITTINGS

BUSH/SOCKET REDUCER



20



			DIMEN		
2236 043036 01	43x36	22	19	43	36
2236 056036 01	56x36	28	18	56	36
2236 056043 01	56x43	28	21	56	43
2236 082056 01	82x56	38	28	82	56
2236 110056 01	110x56	50	27	110	56
2236 110082 01	110x82	50	37	110	82
2236 160110 01	160x110	71	48	160	110
2236 2001 60 01	200x160	90	71	200	160
2236 250110 01	250x110	78	48	250	110
2236 250160 01	250x160	78	59	250	160
2236 315110 01	315x110	90	48	315	110
2236 315160 01	315x160	90	59	315	160
2236 315200 01	315x200	90	75	315	200
2236 315250 01	315x250	90	80	315	250

BOSS CONNECTOR WITH BRACKET

To allow additional inlet/branch by boring the pipe, connect with solvent cement incorporate a bracket specially designed to hold the bass connector in place duting installation



		DIMENSIONS		
2243 082036 01*	82x36	82	36	19
2243 082043 01*	82x43	82	43	26
2243 082056 01	82x56	82	56	31
2243 110082 01	110x82	110	82	45

- Combination of Boss Connector & Bush Socket Reducer
 Nominal diameter pipe
 Diameter of inlet pipe
 Socket depth

BOSS CONNECTOR WITH BRACKET

To allow additional inlet/branch by boring the pipe, connect with solvent cement incorporate a bracket specially designed to hold the boss connector in place duting installation





	NOM. SIZE	DIMENSIONS		
	(mm)			
2243 110036 01*	110x36	110	36	19
2243 110043 01*	110x43	110	43	22
2243 110056 01	110x56	110	56	30
2243 160082 01	160x82	160	82	45

INSPECTION

OPENING & FRAME



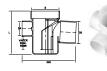
	NOM. SIZE	DIMENSIONS (mm)		
2238 082056 01	82x56	94	52	47
2238 110056 01	110x56	122	52	42
2238 110082 01	110x82	122	76	67
2238 160082 01	160x82	175	76	71

Combination of Boss Connector & Socket Plug with screw on cap

TOP REMOVABLE TRAPPED FLOOR GULLY

Top cleaning access with integrally moulded socket 56 mm to accept waste pipes

CODE NO.	NOM.	DIMENSIONS				
						D2-D3-D4
2260 110 01	110x82	174	220	110	82	56

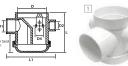


FLOOR GULLY WITH TRAP

And Inspection Opening
Integrally moulded boss adaptor with 40mm (D3) & 50m (D2) socket to accept waste pipe or other fittings.

mm	CODE NO.	NOM. SIZE	DIMENSIONS (mm)						
	2259 110082 01	110x82	170	200	110	82	56	15	

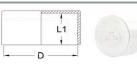
* Combination with Rubber Ring Seal item.





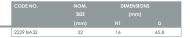
1 and 3 are equipped with 15 mm inlet to accept air-con pipe

PUSH-ON CAP



PRODUCT CODE	NOM. SIZE	DIMENSIONS (mm)	
2230 POC 50	56	30	56
2230 POC 80	82	45	82
2230 POC 100	110	52	110
2230 POC 150	160	77	160

Boss Adaptor







VENT COWL

To cap open end of soil and vent stack, solvent welded to pipe.



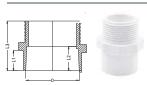
	NOM. S i ze	DIMENSIONS (mm)		
2250 056 01	56	75	28	56
2250 082 01	82	73	24	82
2250 110 01	110	90	25	110
2250 160 01	160	143	45	160

FEMALE IRON CONNECTOR



PRODUCT CODE	NOM. SIZE (mm)	DIMENSIONS (mm)				
2228 036 01	36	24	20	46	41.5	
2228 043 01	43	30	28	66	49.2	
2228 056 01	56	34	22	56	61.5	

MALE IRON CONNECTOR



PRODUCT CODE	NOM. SIZE (mm)		DIMENSIONS (mm)				
2227 036 01	36	20	24	47	36.6		
2227 043 01	43	20	27.5	51	43.2		
2227 056 01	56	30.5	33.5	75	56.2		
2227 082 01	82	37	44.5	91.5	83		
2227 110 01	100	5.6	52	110	117.0		

'P' TRAP

2245 056 01	56	30	210	156	56	-
2245 110 01	110	50	325	223	110	56
		(mm) 2245 056 01 56	(mm) L1 2245 056 01 56 30	(mm) L1 A 2245 056 01 56 30 210	(mm) L1 A C 2245 056 01 56 30 210 156	(mm) L1 A C D 2245 056 01 56 30 210 156 56

'P' TRAP with Inspection opening P' Trap with water seal for gas-tight connection to SWV system.



CODE NO.	NOM. SIZE	DIMENSIONS (mm)			NS	
2246 056 01	56	30	205	160	56	-
2246 110 01	110	50	325	223	110	56

'P' TRAP with Inspection opening P' Trap with water seal for gas-tight cont to SWV system.

ght connection	CODE NO.	SIZE		(mm)				
	2246 082 01A	82	44	375	157	82		



'P' TRAP WITH VENT and Inspection Open

c III	c c c c		7
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			DIMENSIONS				
2247 056 01	56x36	30	205	160	56	36	-
2247 110 01	110x56	50	325	223	110	56	56
		SIZE (mm) 2247 056 01 56x36	SIZE (mm) L1 2247 056 01 56x36 30	SIZE (mm) L1 A 2247 056 01 56x36 30 205	SIZE (mm) L1 A C 2247 056 01 56x36 30 205 160	SIZE (mm) (mm) L1 A C D 2247 056 01 56x36 30 205 160 56	SIZE (mm) L1 A C D D1

'S' TRAP with Inspection opening With water seal for gas-flight connection to SWV System.

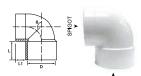


101	
C/C	1

WC CONNECTING BEND

For WC Pans to BS 5503.

	NOM. SIZE			IMENSIO1 mm)		
2208 110 01	110	900	50	25	110	



SOCKET

WC CONNECTING BEND

For WC Pans to BS 5503.

SPIGOT	

SOCKET

WC PAN CONNECTOR

C B A	
D D	

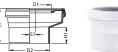
				MENSIO	NS	
						D
40 110 01	110	50	110	25	121	103

With Rubber Ring Seal

2209 110 01

2248 110 01

W.C PAN COLLAR (OFFSET)



-	_	-	_	
-				

WC PAN ELBO

To solvent weld to pipes

SOW CONNECTOR us or fittings at both ends	CODE NO.	NOM. SIZE		DIMENSIONS (mm)			
	2241 110 01	110	50	158	54	110	
	Mills Builds on Bloom						



FLOOR GULLY WITH TRAP

Floor Gully comes complete with water trap, extension grating collar and grating together with span-in-cover, outlet may be rodded by removing grating.

	NOM. SIZE	DIMENSIONS (mm)						
	(mm)							
2258 110046 01	110x43	162	85	71	32	118	43	38



PP grating & Collar

GRATING

Can be seated into 82 mm or 110 mm drainage pipes for floor wells.



	NOM. SIZE		:NSIONS mm)		
2254 110082 01	110 x 82	73	110		
A -82 mm	Seats on 82 mm short length pipe solvent weld to Concentric Reducer				
B - 110 mm	Seats on 110 mm short length pipe solvent welded to Floor Gully				

EXTENSION GRATING COLLAR

To be used as a collar for grating.

AK	CODE NO.	SIZE	(mm)		N2			
	2255 110 01	110x14	118	110	110	33	14	



SQUARE FLAT GRATING

with Edge With Spigot (30mm) (or No Spigot)



			DIMENSIONS	
2254 G150E	150x150	150x150	24	102
2254 G15030E	150x150	150x150	55	102

SQUARE DOMED GRATING

with Edge With Spigot (30mm) (or No Spigot)





2254 G150ED	150×150	150×150	12	24	102
2254 G15030ED	1.50v.1.50	1.60~1.60	10	64	102

SQUARE SCREW FLAT GRATING

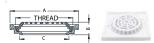
(HEAVY DUTY)
with Edge With Spigot (30mm) (or No Spigot)





PRODUCT CODE	NOM. SIZE	DIMENSIONS (mm)			
2254 G150SFE	150x150	150x150	106	29.5	Thread
2254 G15030SFE	150x150	150x150	102	55	Thread

SQUARE SCREW DOMED GRATING with Edge With Spigot (30mm) (or No Spigot)



PRODUCT CODE	NOM. SIZE				
2254 G150SD	150x150	150x150	22	102	Thread
2254 G15030SD	150x150	150x150	55	102	Thread

(MIS) ANTI -MOSQUITO DEVICE

- A	-		
1	TT	1.0	(to - 100)
1	/ -	0	
1 1		/ 1	

PRODUCT CODE	NOM.		DIMENSION	S
2254 AMD98R	98	98	87	42
2254 AMD98S	98	98	87	80

SOIL, WASTE & VENT SYSTEM /// FITTINGS

Top Removable Trapped Floor Gully $_{\mbox{SIRIM Certified to BS EN 1253, min flow rate of 48 l/s}$

Code No : 226011001

Material

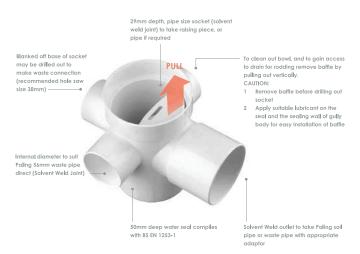
: 22601 (10)
: PVC-U
Under-floor trap to receive up to 3 waste pipe connections
Sockets to accept 56mm waste pipe
Outlet sockets sizes at 2 – ½ fall: - 82mm
: 50mm meets BS EN 1253-1

Seal depth

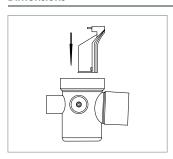
Cleaning access via removable baffle with integral gasket to maintain airtight seal

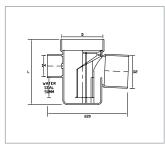
Upper socket can accept standard 110 soil pipe

Colour : White



Dimensions

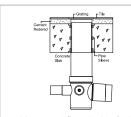




FITTINGS /// SOIL, WASTE & VENT SYSTEM

29

Method of Installation



(A) Expose The Gully Outside of The Floor Slab Fit an extension piece of 110mm soil pipe into floor gully, then a grating shall be put with the soil pipe.



Fit a grating directly onto the floor gully.



SOLVENT CEMENT /// SOIL, WASTE & VENT SYSTEM

PALING CLEARSOLVE / **COLOURSOLVE-FAST DRY**

Solid Content: 24% Consistency property: 1,000 cps Quality: Tough & Resilient Solid consist of: MEK & CYC Colour: Clear / Green Standard: MS628-4:2015

- Highly soluble fast dry PVC-U Solvent cement.
- Suitable for joining all PVC-U pipes from 15mm 75mm diameter.
- When applied, it will instantly dissolve and blend with the pipe to produce a film (wall) of 0.4mm thick, so that the fitting gap will be strong and stable.

STRAINING TIME

Pipes with diameters 15mm	10 seconds
Pipes with diameters 25mm to 32mm	8 seconds
Pipes with diameters 50mm	6 seconds
Pipes with diameters 75mm	4 seconds

PALING CLEARSOLVE / **COLOURSOLVE - SLOW DRY**

Solid Content: 24% Consistency property: 1,000 cps Quality: Tough & Resilient Solid consist of: MEK, CYC & THF Colour: Clear / Blue Standard: MS628-4:2015

- Highly soluble slow dry PVC-U Solvent cement.
 Suitable for joining all PVC-U pipes from 75mm 315mm diameter.
- When applied, it will instantly dissolve and blend with the pipe to produce a film (wall) of 0.4mm thick, so that the fitting gap will be strong and stable.

STRAINING TIME

Pipes with diameters 25mm	20 seconds
Pipes with diameters 32mm to 50mm	16 seconds
Pipes with diameters 75mm to 100mm	12 seconds
Pipes with diameters 150mm	8 seconds
Pipes with diameters ≥200mm	4 seconds

ATTENTION: CTN. SIZE

SOLVENT CEMENT REQUIREMENT FOR PVC-U PIPES & FITTINGS

NOMINAL SIZE OF PIPE OR FITTING	AMOUNT OF SOLVENT CEMENT REQUIRED PER JOINT). OF .E JOINTS
		100 g	500 g
15	1.3	76	383
20	2.0	55	250
25	2.5	40	200
32	3.2	30	156
40	5.0	20	100
50	7.2	13	69
80	12.0	8	41
100	15.5	6	32
155	26.0	2	19
200	49.0	1	10

RECOMMENDATIONS ON BRUSH:

- accompanied and affixed to can
- B: Pipes with diameter 32mm to 50mm use 1" brush
- C: Pipes with diameter 75mm to 200mm use 2" brush

PHYSICAL AND CHEMICAL PROPERTIES

Flammable Mixture (UN No. 1133)

Colourless vapours may travel considerable distance to ignition sources and cause flash fires or

Hazard Identification

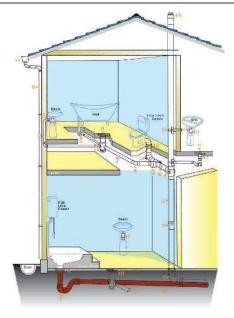
May cause eyes and skin irritation, burns or dermatitis.

StorageStore in well-ventilated area. Keep away from heat, sparks

and flame.

- Keep out of reach of children.
- Keep away from sources of ignition No Smoking.
 Avoid contact with eyes.
 In case of fire, use chemical powder, foam or carbon
- dioxide.

Typical Soil, Waste & Vent Piping Layout for double storey flat

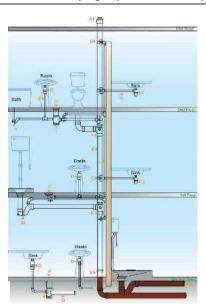


Paling SWV Pipes and Fittings

Α	110 mm	Vent Cowl
В	82 mm	PVC-U Rainwater Down Pipe
С	36 mm	Bend (Swept)
D	36 mm	PVC-U Pipe
Е	36 mm	Bottle trap
F	43 x 36 mm	Bush Socket Reducer
G	56 mm	'P' Trap
н	110 x 82 mm	Grating With Extension Collar
1	110 x 82 mm	Floor Gully With Trap & I/O
J	82 mm	PVC-U Pipe
K	82 mm	Bend (Swept)
L	110 mm	Bend With I/O (Swept)
M	110 x 82 mm	Level Invert Reducer

N	110 mm	Single Branch (Swept)
0	110 mm	Underground Bend (Swept)
P	110 x 43 mm	Boss Connector
Q	110 mm	WC Pan Connector
R	43 mm	Bottle Trap
S	110 mm	PVC-U Soil Stack
T	82 x 56 mm	Concentric Reducer
U	110 mm	Expansion Coupler
٧	82mm	PVC-U Pipe
W	110 mm	Underground PVC-U Pipe
Х	110 mm	Underground 'P' Trap
Υ	196 mm	PVC-U Elegance gutter

Typical Soil, Waste & Vent Piping Layout for a 3 storeys flat



Paling SWV Pipes and Fittings

Α	110 mm	Vent Cowl			
В	110 x 56 mm	Boss Connector			
С	36 mm	Bottle Trap			
D	36 mm	PVC-U Pipe			
E	110 x 82 mm	Grating With Extension Collar			
F	43 mm	Bottle Trap			
G	43 mm	PVC-U Pipe			
Н	56 mm	'P' Trap			
-1	110 x 82 mm	Floor Gully With Trap &			
		Inspection Opening			

J	110 mm	Branch (Swept)			
K	110 mm	PVC-U Soil Stack			
L	56 mm	PVC-U Vent Stack			
M	110 mm	'P' Trap With Vent			
N	110 mm	Expansion Coupler			
0	82 mm	PVC-U Pipe			
Р	110 mm	WC Pan Connector			
Q	110 mm	Underground PVC-U Pipe			

ASSEMBLY PIPES WITH SOLVENT CEMENT JOINTS

-1-**CUT & DEBURR**

Where necessary, cut pipe to length at right angle to its axis to maximize surface for bonding. Use of a mitre box and fine tooth saw is recommended.



Cut surface need to be deburred and chamfered to a slight bevel to simplify centred insertion and uniform adhesive distribution between parts.

-2-**DEGREASE THE SPIGOT** AND SOCKET

Mark the insertion depth to the pipe spigot to avoid excessive application and provides control as to whether pipe has been adequately inserted into the fitting.





Clean parts to be fused with priming fluid to ensure that dirt and possible slip and release agents are removed for optimal results.

-3-APPLY THE SOLVENT CEMENT



Apply adhesive evenly to both sides to be mated using a brushing stroke

- pyradineswe evenly io borinsales no be marted using a clusting parallel to or along the pipe axis. It is recommended that a 1" brush be used to apply the solvent cement for pipes with diameters between 32 to 50mm 2" brush for pipes with diameters above 50mm. Joint must be made within 2 minutes of starting application.

4-MAKE THE JOINT

Insert pipe straight into the the fitting until bottom together with a quarterly turn during pushing.
Hold the joint firmly in place for at least

- 10 seconds for Fast Dry and
- 20 seconds for Slow Dry

Remove excess solvent cement with a soft cloth. A small closed adhesive ring should be clearly visible at the end of the fitting to signal that the sufficient adhesive has been applied.







-5-**CLEAN THE EXCESS SOLVENT** CEMENT

When making multiple joints on a piping system, an undisturbed rest period of at least five minutes is required before second bond can be carried out. This is to avoid stress to the first joint, which may weaken its adhesion.



Wait 24 hours before testing or use



WHAT ARE THE BENEFITS OF ECOTECH PIPES ?

Paling marks all of its pipes with the following: Paling logo, SIRIM certification, SIRIM license number, standards conformance and year of the standard, nominal size, manufacture date, manufacture shift code, lead-free and qualify mark.

NOTE:	: D	ATE

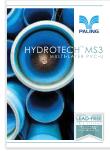
NOTE :			: DATE













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Lot 10072, Persiaran Mahogani Utama 2 Seksyen 4, Bandar Utama Batang Kali, 44300 Batang Kali, Selangor , Malaysia.

T: 603 - 6063 6888 (General) 603 - 6057 0580 (Sales)

F: 603 - 6057 0680

E:sales@paling.com.my

Distributed by:

KEKALBOLEH SDN BHD (199901021248/496148-K) Lot No. 7, Lorong Perindustrian Kolombong Jaya, Pusat Perindustrian Kolombong Jaya, Mile 5.5, Jalan Kolombong, 88450 Kota Kinabalu, Sabah. Tel/WhatsApp: 088-385555 / 013-8867570 Website: kekalboleh.com

