



times change **copper remains**

KEMBLA®

COPPER TUBE TO
EUROPEAN STANDARD
BS EN 1057

 **KEMBLA**

PUBLICATION E35/07

KEMBLA® COPPER TUBE TO EUROPEAN STANDARD BSEN1057

MM Kembla is a world class producer and Australia's leading supplier of copper tube and manufactures under the famous **KEMBLA®** brand name. MM Kembla has a comprehensive range of tube and fittings products to comply with a variety of International Standards.

Included in the **KEMBLA®** range is European Standard BS EN 1057 copper tube, the specified copper plumbing tube standard used in Europe, Hong Kong, China, Singapore, Malaysia, the Middle East and other international locations.

KEMBLA® copper tube is manufactured to fully conform to BS EN 1057 specifications and is available in either bare, **Kemlag Plus®**, lagged tube or **Kemline Plus®** lagged tube for use in both hot and cold water applications.

The **KEMBLA®** BS EN 1057 product range is available in both half-hard and hard drawn tempers and supplied in diameters of 15mm through to 159mm in a variety of wall thicknesses to meet the necessary Class X or Class Y tables. Standard lengths of 5.8m are available to facilitate ease of containerisation.

BS EN 1057 CLASS X USAGE

Above ground applications including drinking water, hot and cold water systems, sanitation, central heating, and other general purpose applications.

BS EN 1057 CLASS Y USAGE

Underground works and heavy duty requirements including hot and cold water supply, gas reticulation, sanitary plumbing, heating and general engineering.

KEMBLA® COPPER FITTINGS TO EUROPEAN STANDARD BS EN 1254

MM KEMBLA NEW ZEALAND is a leading manufacturer of a comprehensive range of copper fittings conforming to a variety of applications and International Standards. **KEMBLA®** fittings are marketed under the famous **KEMBLA®** and **K Tick** brand marks.

KEMBLA® European Standard fittings are manufactured in accordance with BS EN 1254 and are suitable for use with BS EN 1057 copper tube. All fittings are permanently marked to provide product-tracing information for the life of the installation. Refer to the 'European Plumbing Fittings Range' brochure or refer to our web site for product details.

PLASTIC COVERED COPPER TUBE

MM Kembla has developed **Kemlag Plus®** and **Kemline Plus®** pre-insulated copper tube for a range of plumbing applications. The products consist of BS EN 1057 tube encapsulated in a tough, solid extruded polyethylene jacket.

This polyethylene sheathed tubing is suitable for use in a variety of applications including; burying in corrosive soils, laying under floors and concrete slabs (where approved), chasing into walls and masonry, exposed or aggressive environments. The covering is coloured white. This insulation will soften at elevated temperatures and the product should not be used for installations operating continuously at temperatures above 90°C.

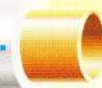
Kemlag plus® insulation is internally profiled to entrap air and provide a thermal barrier. It is suitable for both hot and cold water plumbing and is useful in preventing condensation.

..... KEMBLA AUSTRALIA KEMLAG PLUS® COPPER TUBE IS EN 1057-X 15 X 0.7 HH1213607



Kemline Plus® has a tough, thin, space-saving covering. The moisture resistant jacket makes the product suitable for cold water applications and where tube may be concealed or exposed to aggressive environments. This tube is also suitable for gas line installations.

..... KEMBLA AUSTRALIA KEMLINE PLUS® COPPER TUBE IS EN 1057-Y 15 X 1. HH2313707



KEMBLA® COPPER TUBE - CLASS X

NOMINAL DIAMETER (mm)	NOMINAL THICKNESS (mm)	MAXIMUM WORKING PRESSURE†			MASS/LENGTH* (kg/5.8m)	LENGTHS/BUNDLE	LAGGED SIZES	
		ANNEALED	HALF HARD	HARD			KEMLINE (mm)	KEMLAG (mm)
15 #	0.7	4 500	5 800	7 100	1.63	100	15	15
22 #	0.9	3 900	5 100	6 200	3.09	50	22	22
28 #	0.9	3 100	4 000	4 800	3.98	50	28	28
35	1.2	3 300	4 200	5 100	6.61	50	35	35
42	1.2	2 700	3 500	4 300	7.98	50	42	42
54	1.2	2 100	2 700	3 300	10.33	30	54	54
66.7	1.2	1 700	2 000	2 700	12.81	25	66.7	
76.1	1.5	1 800	2 400	2 900	18.24	25	76.1	
108	1.5	1 300	1 700	2 000	26.04	10	108	
133	1.5	1 000	1 400	1 700	32.15	10		
159	2.0	1 200	1 500	1 800	51.18	5		

KEMBLA® COPPER TUBE - CLASS Y

NOMINAL DIAMETER (mm)	NOMINAL THICKNESS (mm)	MAXIMUM WORKING PRESSURE†			MASS/LENGTH* (kg/5.8m)	LENGTHS/BUNDLE	LAGGED SIZES	
		ANNEALED	HALF HARD	HARD			KEMLINE (mm)	KEMLAG (mm)
15 #	1.0	6 700	8 700	10 400	2.28	100	15	15
22 #	1.2	5 300	6 900	8 400	4.07	50	22	22
28 #	1.2	4 200	5 500	6 500	5.24	50	28	28
35	1.5	4 100	5 400	6 500	8.19	50	35	35
42	1.5	3 400	4 500	5 400	9.90	50	42	42
54	2.0	3 600	4 700	5 600	16.95	30	54	54
66.7	2.0	2 800	3 700	4 500	21.09	25	66.7	
76.1	2.0	2 500	3 300	3 900	24.15	25	76.1	
108	2.5	2 200	2 900	3 400	42.99	10	108	

† Based on individual tempers for temperatures up to 65°C. Annealed values apply when tubes are softened during jointing or fabrication.

* Based on nominal diameter and thickness.

Manufactured in half-hard temper, all other sizes are hard drawn.

Sizes other than those listed above may be available upon request.

BARE COPPER TUBE INK MARKINGS AND INCISING

INK MARKING 'KEMBLA AUSTRALIA EN1057 - X 15 X 0.7 HH (Production Code)'

Where 'EN1057 - X / EN1057 - Y' denotes the classification. Blue for X. Green for Y.

INCISING 'KEMBLA EN1057 15 X 0.7 HH II III IV 02'

INK MARKING

INCISING

KEMBLA is the brand name.

22 X 1.0 is the nominal diameter and the thickness in millimetres.

HH indicates temper. HH for half hard. R290 for hard drawn.

02 is the year of manufacture.

II III IV denotes the quarter of manufacture in that year.

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MM Kembla was established in 1916 at Port Kembla, south of Sydney, in the state of New South Wales, Australia. It was from this location that the famous **KEMBLA®** brand name originated. The company has been manufacturing copper products on that site since 1918 and first made copper tube there in 1920.

The three factories in Port Kembla, Auckland and Brisbane are all certified as Quality Endorsed facilities to ISO9001 by SAI Global.



www.kembla.com.au

MM KEMBLA AUSTRALIA

Gloucester Boulevard,
Port Kembla,
NSW 2505, Australia

CORRESPONDENCE
PO Box 21 Port Kembla,
NSW 2505, Australia

TELEPHONE
Domestic: (02) 4223 5200
International: + 61 2 4223 5200

FACSIMILE
Domestic: (02) 4223 5235
International: + 61 2 4223 5235

EMAIL
tubesales@kembla.com.au

MM KEMBLA NEW ZEALAND

21 Sir William Avenue,
East Tamaki,
Auckland, New Zealand

CORRESPONDENCE
PO Box 51-525 Pakuranga,
Auckland, New Zealand

TELEPHONE
Domestic: (09) 274 0111
International: + 64 9 274 0111

FACSIMILE
Domestic: (09) 274 0347
International: + 64 9 274 0347

EMAIL
sales@mmkembla.co.nz



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